

TWI Certification Ltd, Granta Park, Great Abington,
Cambridge, CB21 6AL, United Kingdom

Schedule for 2400-CPR-20140012

This Schedule is an Annex to the Certificate of conformity 2+ of the Factory Production Control (FPC) 2400 CPR-20140012 in compliance with EN1090-1:2009 Annex B – Table B.1. It is hereby stated that

Pruce Newman Ltd
Ayton Road
Wymondham
Norfolk
NR18 0QJ

Covers Execution Class EXC3 under

EN 1090-1 and EN 1090-2 with the following welding processes according to EN ISO 4063:

Welding process (ISO 4063)	Parent material groups (CEN ISO/TR 15608)	Thickness range butt welds	Thickness range fillet welds
MMA (111)	Group 1	3mm – 21.94mm	
	Group 8		
MAG (135)	Group 1	3mm – 25mm	3mm – 25mm
FCAW (136)	Group 1	3mm – 50mm	
	Group 8	3mm – 15.94mm	
TIG (141)	Group 1	1.94mm – 11.08mm	
	Group 8	1.48mm – 21.94mm	

Holing	Material	Thickness Range
Drill	Group 1	3mm – 25mm
Punching		3mm – 24mm

Cutting Methods	Material	Thickness Range
Oxy-Fuel	Group 1	5mm – 25mm

Under the responsibility of the Welding Coordinator:

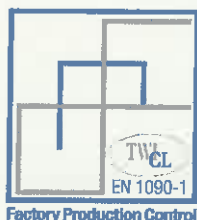
Mr Keith Dixon BEd MSc CEng MWeldI, Certified European/International Welding Engineer for EXC3.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).


Eur Ing Chris Eady
Chief Executive

First Issue Date: 27/08/2014
Current Issue Date: 01/11/2017
Date of Expiry: 24/08/2020

The validity of the schedule may be confirmed at the web address: www.en1090cert.org



TWI Certification Ltd, Granta Park, Great Abington,
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Certificate of Conformity of the Factory Production Control

2400-CPR-20140012

in compliance with the Regulation (EU) No 305/2011 of The European Parliament and of the council of 9 March 2011 (the Construction Products Regulation or CPR) this certificate applies to the construction product(s)

Structural fabrication

placed on the market under the name or trade mark of:

***Pruce Newman Ltd
Ayton Road
Wymondham
Norfolk
NR18 0QJ***

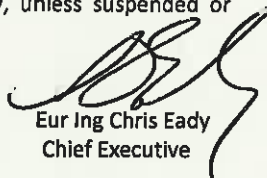
and produced in the manufacturing plant(s)

Wymondham

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the notified body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 27 August 2014 and will remain valid until 24 August 2020 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

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