



INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the IIW
Manufacturer Certification Scheme for the
Management of Quality in Welding



The Unit: N/A
Located in: Norfolk, United Kingdom
Company: **Pruce Newman Pipework Ltd**

is certified in accordance with

ISO 3834 Part 2 – Doc. IAB 337

For the product(s): Structural fabrication and welding including storage tanks, pressure vessels and pipework large and small bore diameters

with the scope of work stated in the attached Schedule

Certificate number and revision status: 140093 – Rev. 0

First Issue date: 27/08/2014

Current issue date: 27/08/2014

Date of expiry: 24/08/2019

ANBCC Governing Board Representative

Julio Tolaini

Scheme Manager

Chris Eady

TWI Certification Ltd, United Kingdom



This Certificate is subject to the rules established by IIW
for the certification of Companies



IIW Manufacturer Certification Scheme

SCHEDULE

Extent of validity of IIW Certificate N° 140093 Rev. 0

Product standard(s):

BS 2633 Class 1	ASME IX	BS 4677
BS EN 14015	AWS D1.1	ASME 3.1
PD 5500	EN ISO 3834-2	BS EN 1090-1

Alternative Standard(s) (refer to ISO 3834 – 5)

ASME

Welding process (ISO 4063)

MMA	(111)
MAG	(135)
FCAW	(136)
TIG	(141)

Parent material groups (ISO/tr 15608)

Group 1 Carbon steels
Group 8 Austenitic stainless steels

Responsible Coordination Personnel:

Name	Qualification	Job function and level***
K Dixon	IWE/EWE, MSc Welding	Comprehensive

*** The level must be stated in order to comply with ISO 14731

ANBCC Governing Board Representative

Julio Tolaini

Scheme Manager

Chris Eady



The standards and documents referred in the certificate and schedule are those valid at the time of certification